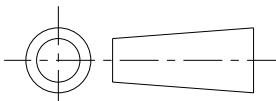


A B C D E F G H I J



9.05±0.05

X

X

73.22°

SEE DETAIL A

Ø 21.52±0.15

21.59 (REF.)

SEE DETAIL B

3.2

2.00±0.10

3.1±0.2

SECTION X-X

NOTES:-

1. MATERIAL: SEE TABLE
2. FINISH: GOOD POLISH ALL OVER
3. GEN. WALL THK. 1mm
4. GEN DRAFT ANGLE 2 DEG.



DENOTES CRITICAL DIMENSION FOR INSPECTION

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ALL DIMENSIONS IN mm

ISS. DATE E.C.N. DESCRIPTION

1 20-Oct-06 FIRST ISSUE

11.05±0.10

1.45 (REF)

1.0±0.1

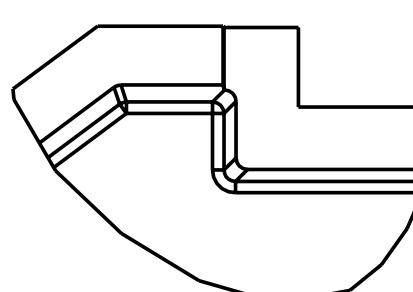
7.15±0.20

Ø 21.0 (REF)

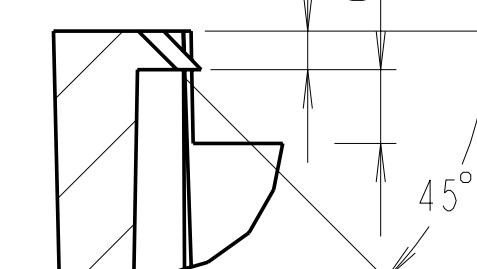
SECTION Y-Y

0.5 (REF)

0.95±0.05



DETAIL A  
SCALE 10:1



DETAIL B  
SCALE 10:1

PART No.	DESCRIPTION
10205	BLACK POLYCARBONATE
10206	CLEAR POLYCARBONATE
10207	WHITE POLYCARBONATE

 carclo  
technical plastics

CARCLO TECHNICAL PLASTICS (SLOUGH)  
111 BUCKINGHAM AVE, SLOUGH  
SL1 4PF, ENGLAND

TEL: +44 1753 575011 FAX: +44 1753 811359  
email:design@carclo-optics.com

GENERAL TOLERANCES (UNLESS STATED)

LINEAR  
X +/- 0.25  
XX +/- 0.1  
XXX +/- 0.05

ANGULAR  
X +/- 1°  
XX +/- 0.5°  
XXX +/- 0.1°

CUSTOMER

TITLE

CREE HOLDER FOR 20MM OPTIC  
WITH 1.4MM OFFSET FOCUS

DRAWN

DATE

MKI 20-Oct-06

CHK'D

DATE

APP'D

DATE

SCALE

CARCLO PART No.

4:1

SEE TABLE

SIZE

CARCLO DRG. No.

60435

SHEET

1 OF 1